

www.blown-film-extruder.com

kingdom
machine

www.blown-film-extruder.com

Profession Manufacturing
Plastic & Packaging
& Printing Machine Etc.

KINGDOM MACHINE CO.,LTD.

Add.: Economic Development Industry Zone, Ruian, Zhijiang, China

P.C. 325200

Tel: 0086-577-65127709

Fax: 0086-577-56846789

Mobile: +86-13958812663

+86-13088651008

Email: selinakingdom@hotmail.com

kingdombillwang@hotmail.com

Yahoo: selinakingdom@yahoo.com

kingdombillwang@yahoo.com

Skype: [selinakingdom](https://www.skype.com/user/selinakingdom)

www.blown-film-extruder.com

kingdom
machine

Kingdom Machine



Profession Manufacturing
Plastic & Packaging
& Printing Machine Etc.

www.blown-film-extruder.com



Kingdom Machine

Profession Manufacturing
Plastic & Packaging
& Printing Machine Etc.

www.blown-film-extruder.com

04 Three-layer Co-extrusion Rotary Die Film Blowing Machine
三层共挤旋转机头吹膜复合机组
3SJ-G1000、1200、1500

05 High Speed Film Blowing Machine Set
高速吹膜机组
SJ-C75、90、105、120

06 Three to Five Layers Coextrusion Film Blowing Machine Set (BC Film tube Inner cooling system)
三至五层共挤薄吹膜机组 (IBC膜泡内冷却)
SJ55/60/65/70-GS1300/1500/1800/2300

07 Rotary Die-head Film Blowing Machine (PE Heat-shrinkable film Blowing Machine)
升降旋转机头吹膜机 (PE热收缩吹膜机)
SJ-B50、55、65、65-1

08 PE High & low-pressure Blowing Film Machine
高低压超薄吹膜机
SJ-A50、55、65、65-1

09 Film Blowing Gravure Printing Connect-line Set
吹膜凸版印刷连铸机组
SJ50-ASY2800、SJ55-ASY2800、SJ65-ASY21000

Film Blowing Flexo Printing Connect-line Set
吹膜凸版印刷连铸机组
SJ50-YT2600、SJ55-YT2800、SJ65-YT21000

10 Double Color Film Blowing Machine
双色彩条吹膜机
SJ-45x2、50x2、55x2

11 Double-head Film Blowing Machine
双机头吹膜机
SJ65-FM800、SJ70-FM700、SJ75-FM800

12 PP Film Blowing Machine
广式聚丙烯吹膜机
PP-F55、60、70

13 Single-layer Stretch Film Machine
单层缠绕膜机组
KD-500x1、1000x1

14 Double-layer Co-extrusion Stretch Film Machine
双层共挤缠绕膜机组
KD-500x2、1000x2

15 Double-layer Co-extrusion Stretch Film Making Machine (Automatic Winder Changer)
双层共挤缠绕膜机组 (全自动收卷)
KDA-500x2、1000x2

Stretch Film Rewinding Slicer
缠绕膜复卷分切机
KDRW-500

16 The Compound Polyethylene Bubble Film Making Machine
聚乙烯复合气泡(泡)膜机组
KDPEG-1000-2000

17 PE Bubble Film Making Machine
聚乙烯气泡膜机组
KDPE-1000-2500

Bubble Film Bag Making Machine (With Folder)
气泡膜制袋机
KDBQ-800、1000

18 Flexographic Printing Machine
柔性凸版印刷机

19 High-speed Computer Gravure Printing Machine
高速电脑凹版印刷机
KDASY-600、800、1000

Gravure Printing Machine
凹版印刷机
ASY-A600、800、1000

20 Dry Laminating Machines
干法复合机
BGF-600、800、1000

21 Six Lines High Speed Bag Making Machine (Computer control)
电脑六道高速制袋机
SHXJ-D1000、1200、1500

22 Ribbon-through continuous-rolling Bag Making Machine
穿带连续制袋机
RLD-800、1300

23 Full Automatic High Speed T-shirt Bag Making Machine
全自动高速制袋机
DFHQ-350x2、450x2

24 Computer Heat-sealing & Heat-cutting Bag-making Machine (double lines, one photocell)
电脑热封热切制袋机 (双道)
DFR-500、600、700

Computer Heat-sealing & Heat-cutting Bag-making Machine (Double photocell)
电脑热封热切制袋机 (双道)
DFR-350x2、450x2

25 Fully Automatic Plastic Handle Bag Making Machine (four functions)
全自动塑料手提袋制袋机 (一体机四用)
RJHQ-800

26 Automatic Non-woven Fabrics Bag Making Machine
全自动无纺布袋制袋机
SHXJ-F500、700、800

Full Automatic T-shirt Bag making Machine (4 lines)
全自动背心袋制袋机 (四道)
SHXJ-C500、700、800

27 High-speed Double Lines Bag-making Machine (With Computer Control)
电脑双层高速制袋机
SHXJ-A600-1000

High-speed Double Lines Bag-making Machine (With Computer Control)
电脑双层高速制袋机
SHXJ-B600-1000

28 Computer Control High-speed Vest Rolling Bag-making Machine (Double layer)
电脑控制高速连卷背心袋制袋机 (双道)
KDB-500、600、800

29 Computer Heat-Cutting Bag-Making Machine
电脑热切制袋机
RQL-600、800、1000

Computer Control Golve Making Machine
电脑手套制袋机
DHB-600

30 Computer-controlled Multifunctional Bottom-sealing Machine
电脑控制多功能底部封机
FD-350、500

Middle-sealing Machine
款包袋封机
ZF-250、300

31 Vertical Automatic Slitting & Rewinding Machine
立式自动分条机
LFQ-A700、1100、1300

Horizontal Type Computer Slit-separating Machine
卧式电脑分条机
WFQ700、1100、1300

32 Wind-cooling Hot-cutting plastic Recycling Comounding Machine
风冷热切再生塑料造粒机
KD-A90、100、110、120

Plastic Recycling Machine
塑料再生造粒机
KD-B90、100、110、120

33 Waste Plastics Recycling Machine
再生塑料造粒机
KD-C90、100、110、120

High-speed Recycling Machine
高速塑料再生造粒机
KD-D135/110、115/90

34 Electric Control Dry-Wet Grain Molding Machine
电控干湿造粒机组
KD-90、120

Tricolor Drink Straw Making Machine
三色饮料吸管机

Automatic Syphon Making Machine
全自动吸管机
KDCY-4、5、6

35 Plastic Grinding Milling Granulator
塑料混炼造粒机
HQ-150、300

Hydraulic Punching Machine
液压冲筒式制粒机
X625

Punching Machine
制粒机
X525

Plastic Grind Machine
塑料粉碎机
F-1、3、5、6

36 High-speed (Three-servo) Three-side Sealing Zipper Standing Bag-making Machine
高速 (三伺服) 三边封拉链站立制袋机
HDL-600、800

Hem Rewinding Machine
折边收卷机
ZB-1200、1800

High Speed & Auto Slicer
高速自动切片机
QD-350、600C

Flexo Plate Making Machine
柔性晒版机
KDFP-400、600、800

Film Crusher
薄膜废料粉碎机
KDFC-60

37 Soft Handle Sealing Machine
手提袋软手把烫合机
KDH-600

Automatic PATCH Bag-making Machine
自动烫背袋制袋机
KDP

38 Automatic Liquid Packing Specifications
全自动液体包装机
SJ-1000

Automatic Compound Film Liquid Paching Machine
全自动复合膜液体包装机
SJY-ZF1000

39 Automatic Powder Paeking Machine
全自动粉剂包装机
SJ-F600

Narrow Width Stack Type Flexographic Printing Machine
窄幅层叠式柔性版印刷机
KDL

40 Auto Roller Changer/rewinder
自动换卷收卷机
Panasonic Servo Motor/Driver
松下伺服电机、驱动器

Double Air Vent Air Ring
双风口风环
Auto Loader
自动装料机

Mixer
混色机
High-Speed Net Changer
快速换网器

Digital Corona Treater
数码电晕处理器
High-Strength Hard Tooth Surface Reduction Gearbox
高强度硬齿面减速箱

Three-layer Co-extrusion Rotary Die Film Blowing Machine 三层共挤旋转机头吹膜复合机组 3SJ-G1000、1200、1500

FEATURE:

1. Die head is layer type spiral mandrel, continuous 360° rotation.
2. Screen pack changer design is reliable, safe in operation and change the filter screen easier.
3. Various functional parts may be installed to the lines, such as length counting device, vertical cutting device, cooling water row pipe, film spreading roller, scrap collecting device.



USE:

The lines are designed developed by our company according to market need, they reach the advanced levels in the 90s, come up with analogous lines in home. It is optimum designed on the grounds of preference of analogous lines in foreign and home. The lines can be blown continuously LDPE, HDPE, LLDPE, MLDPE, PA packing film with folding film width 800/1500mm, thickness 0.08mm film has good insulation, for instance holding temperature, antihumid, antibreeze, anti-rain, anti-rost, insulation oxygen, oil resistive, and so used for light and heavy-duty packaging, for example fresh fruits, meat-folding, salt vegetables, fresh milk, drink.

特点:

1. 机头采用分层式螺旋芯棒型可360度连续旋转。
2. 快速换网装置结构合理, 易于更换过滤网, 使用可靠。
3. 机组配备各种功能部件: 记长装置、纵切装置、冷却水排, 展平辊、收边装置等

用途:

三层塑料共挤吹膜复合膜机组是我厂根据市场需要而研制的, 在设计结构上吸收了国内外同类产品先进水平。它用平挤上吹法可连续吹制折幅宽度为800/1500毫米, 厚度为0.08毫米的各种 LDPE、HDPE、LLDPE、MLLDPE、PA 包装膜。这种膜由于其阻隔性好、保温、防湿、防雨、防风、防霜冻、隔氧、耐油, 因此可广泛用于轻重包装, 如各种鲜果、肉食品、薯条、鲜牛奶, 液体饮料等。

**选择性配件
Optional Equipment**



HYDRAULIC NET CHANGER



OPTIONAL EQUIPMENT 选择性配件

- 1) Auto Loader
- 2) Rotary Die-head
- 3) Double Winder
- 4) Double-lip Air Ring
- 5) Air Shaft
- 6) Up And Down
- 7) Corona Treater

主要技术参数 Main Technical Variables:

型号	Model	3SJ-G1000	3SJ-G1200	3SJ-G1500
螺杆直径	Screw Diameter	φ55×2 φ60×1	φ65×2 φ65×1	φ65×2 φ70×1
螺杆长径比	Screw Ratio L/D	28: 1	28: 1	28: 1
螺杆转速	Screw Speed	15-150r/min	15-150r/min	15-150r/min
主机功率	Main Motor Power	15Kw×2 18.5Kw×1	18.5Kw×2 22Kw×1	22Kw×2 30Kw×1
单台挤出机产量	Extrusion Output(Single)	50kg/h	80kg/h	100kg/h
模口规格	Range of Die	φ150 φ200	φ200 φ250×1	φ250 φ300×1
薄膜厚度范围	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径	Max. Folding Width of Film	1000mm	1200mm	1500mm
电箱总容量	Electric Total Capacity	78Kw	88Kw	102Kw
外形尺寸	Overall Dimension	6800×4100×8000mm	8800×4300×8000mm	7000×4800×7500mm
机器重量	Weight of Machine	4T	5T	6T

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

High Speed Film Blowing Machine Set 高速吹膜机组 SJ-C75、90、105、120

FEATURE:

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 30 chrome- molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.

特点:

用于吹制高低压聚乙烯, 产品广泛用于复合膜, 包装膜, 农业复盖膜, 纺织品, 服装袋或膜等包装; 主电机采用变频调速, 增加了主机调速的稳定性, 并可节电30%, 螺杆料筒采用38铬钼铝, 经氮化处理, 牵引机架采用升降式, 不管吹大、小规格薄膜均能使其冷却效果达到最佳;



**选择性配件
Optional Equipment**



HYDRAULIC NET CHANGER



OPTIONAL EQUIPMENT 选择性配件

- 1) Auto Loader
- 2) Rotary Die-head
- 3) Double Winder
- 4) Double-lip Air Ring
- 5) Air Shaft
- 6) Up And Down
- 7) Corona Treater

主要技术参数 Main Technical Variables:

型号	Model	SJ-C75	SJ-C90	SJ-C105	SJ-C120
螺杆直径	Screw Diameter	75mm	90mm	105mm	120mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	30-37Kw	37-45Kw	54-70Kw	70-90Kw
最大挤出量	Main Output	120kg/h	160kg/h	190kg/h	220kg/h
薄膜最大折径	Max. Folding Width of Film	1500mm	2000mm	2500mm	3000mm
薄膜厚度范围	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	46Kw	60Kw	78Kw	95Kw
机器重量	Weight of Machine	4T	8T	10T	12T
外形尺寸	Overall Dimensions	6200×2800×6000mm	6200×3400×8000mm	6200×4000×9000mm	6800×4500×10000mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Three to Five Layers Coextrusion Film Blowing Machine Set (IBC Film tube Inner cooling system) 三至五层共挤薄膜吹塑机组(IBC膜泡内冷型) SJ55/60/65/70-GS1300/1500/1800/2300

FEATURE:

This machine set is to satisfy the customer's requirements of high quality, high output film blowing equipment. It adopts the extruder with force feeding function, precision type ceramic heater, precision type double vents air ring, horizontal type rotary traction system, fully automatic surface friction type double cut double winders, computer concentrate control system etc advanced technique and equipments. Compare with kindred equipment, it has the advantages such as more compact structure, higher output, better produce quality, less energy consume, easier operation. It can be widely used into various kind of high transparency packing film manufacture, and create the considerable economic benefit for you.

特点:

该机组为满足客户对高质、高产吹膜设备的要求,采用了带有强制送料功能的挤出机、精密型陶瓷加热器、精密型双风口风环、水平式旋转牵引系统、IBC内冷系统、全自动双割双收表面摩擦收卷机、计算机集中控制系统等先进技术和设备。与同类设备相比,具有结构更紧凑、产量更高、制品质量更好、机器更节能、操作更简便等优点。可以广泛用于种类高透明度包装薄膜的生产,为您创造可观的经济效益。



Fully automatic double cut double winders 全自动收卷
Rotary Traction System 旋转牵引系统
Up-down Film Bubble Fixer 升降泡器



HDPE Bubble
LDPE / LLDPE Bubble
Auto Loader IBC Film Tube Inner Cooling System 自动喂料 IBC膜泡内冷系统

主要技术参数 Main Technical Variables:

型号	Type	SJ65-GS1300	SJ80-GS1500	SJ85-GS1800	SJ70-GS2300
薄膜最大折径	Max. Lay flat width (mm)	1200	1400	1700	2100
薄膜层数	Film layer	3	3	3	3
薄膜厚度	Film thickness (mm)	0.02-0.12	0.02-0.12	0.02-0.12	0.02-0.12
最大产量	Max. output (kg/h)	200	250	300	400
适应原料	Raw material	LLDPE, LDPE, EVA			
螺杆直径	Screw diameter (mm)	φ45/φ55/φ45	φ60/φ80/φ50	φ60/φ70/φ60	φ75/φ90/φ75
螺杆长径比	Screw L/D ratio	30:1	30:1	30:1	30:1
螺杆最大转速	Screw Max. rotation Speed (r/min)	100	100	100	100
主机功率	Extruder driving power (kw)	18.5/30/18.5	22/37/22	30/45/30	55/90/55
机头结构	Die structure	IBC膜泡内冷系统		IBC Film Tube Inner Cooling System	
风环结构形式	Air-ring structure	双风口风环		Double Vents Air Ring	
旋转牵引系统	Reversiting haul-off system	水平 ± 180度		Horizontal ± 180°	
牵引及收卷速度	Take-off Wide-up speed (m/min)	45-120			
总功率	Total Power (kw)	150	280	280	350
外形尺寸	Overall dimensions (mm)	以机器为准 According to actual machine			
重量	Weight (T)	以机器为准 According to actual machine			

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

Rotary Die-head Film Blowing Machine (PE Heat-shrinkable film Blowing Machine) 升降旋转机头吹膜机(PE热收缩膜吹膜机) SJ-B50、55、65、65-1

FEATURE:

It is used for blowing high & low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is big or small, it can achieve the best effect of cooling.

特点:

用于吹制高低压聚乙烯,产品广泛用于复合膜,包装膜,农业复盖膜,纺织品,服装袋或膜等包装;主电机采用变频调速,增加了主电机调速的稳定性;并可节电30%,螺杆料筒采用38铬钼铝,经氮化处理,牵引机架采用升降式,不管吹大、小规格薄膜均能使其冷却效果达到最佳;



HDPE Bubble
LDPE / LLDPE Bubble

OPTIONAL EQUIPMENT 选择性配件

- 1) Auto Loader
- 2) Embossing Roller
- 3) Corona Treater
- 4) Air Compressor
- 5) Fast Net Changer
- 6) Up And Down
- 7) Double-lip Air Ring
- 8) Air Shaft

主要技术参数 Main Technical Variables:

型号	Model	SJ-B50	SJ-B55	SJ-B65	SJ-B65-1
螺杆直径	Screw Diameter	50mm	55mm	60mm	65mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	11kw	15kw	15-18.5kw	18.5-22kw
最大挤出量	Max Output	35kg/h	50kg/h	65kg/h	80kg/h
薄膜最大折径	Max. Folding Width of Film	600mm	800mm	1000mm	1200mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	22kw	28kw	30kw	36kw
机器重量	Weight of Machine	2T	2.3T	2.6T	3T
外形尺寸	Overall Dimensions	4000 × 1800 × 3800mm	4200 × 2000 × 4000mm	4600 × 2300 × 4200mm	4800 × 2500 × 4500mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

PE High & low-pressure Blowing Film Machine

高低压超薄吹膜机
SJ-A50、55、65、65-I



USE

Its extruder, cylinder and screw rods are made of quality alloy steel that have been nitrized and processed in a precision way. Hence it is sound in hardness, durable in corrosion resistance. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity. It is applied to blowing the plastic films like low density polyene (LDPE), high density polyene (HDPE) and linear low density polyene(LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest bag.

用途

本机组挤压机，机筒、螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐腐蚀性，特殊设计的螺杆产量高，塑化好。适用于吹制低密度聚乙烯(LDPE)高密度聚乙烯(HDPE)线性低密度聚乙烯(LLDPE)等塑料薄膜，广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。



OPTIONAL EQUIPMENT 选择性配件

- | | | | | | |
|----------------------------|-----------------------------|---------------------------------|------------------------------------|---------------------------|---------------------------------|
| 1) Auto Loader
1) 自动喂料机 | 2) Air Compressor
2) 空压机 | 3) Rotary Die Head
3) 旋转模头装置 | 4) Double Sides Winder
4) 双动收卷机 | 5) Up And Down
5) 自动升降 | 6) Embossing Cylinder
6) 压花轮 |
|----------------------------|-----------------------------|---------------------------------|------------------------------------|---------------------------|---------------------------------|

主要技术参数 Main Technical Variables:

型号	Model	SJ-A50	SJ-A55	SJ-A65	SJ-A65-I
螺杆直径	Diameter of screw	φ50	φ55	φ65	φ65
薄膜折径	Reduced diameter of film(mm)	100-600	200-800	300-1000	400-1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10	0.01-0.10
最大挤出量	Max. output(kg/h)	35	50	65	80
长径比	L/D	28:1	28:1	28:1	28:1
主机电率	Power of main motor(kw)	7.5-11	11-15	18.5-22	22
牵引电机功率	Power of Traction motor(kw)	1.1	1.1	1.5	1.5
加热功率	Heating Power(kw)	11	13	19	21
外形尺寸	Outline diameter(L×W×H)(mm)	4800×1900×3500	6500×2100×3800	6500×2300×4200	6500×2500×4600
机重	Weight(T)	1.5T	2T	2.3T	2.6T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

Film Blowing Gravure Printing Connect-line Set

吹膜凹版印刷连线机组

SJ50-ASY2600、SJ55-ASY2800、SJ65-ASY21000



Film Blowing Flexo Printing Connect-line Set

吹膜凸版印刷连线机组

SJ50-YT2600、SJ55-YT2800、SJ65-YT21000

OPTIONAL EQUIPMENT 选择性配件

- | | | | | |
|----------------------------|-----------------------------|-----------------------------|-----------------------------------|------------------------------------|
| 1) Auto Loader
1) 自动喂料机 | 2) Air Compressor
2) 空压机 | 3) Special Die
3) 特殊规格模头 | 4) Die Rotary Device
4) 旋转模头装置 | 5) Double Sides Winder
5) 双动收卷机 |
|----------------------------|-----------------------------|-----------------------------|-----------------------------------|------------------------------------|

主要技术参数 Main Technical Variables:

型号	Model	SJ50-YT (ASY) 2800	SJ55-YT (ASY) 2800	SJ65-YT (ASY) 21000
适用原料	Applied Materials	LDPE、HDPE、LLDPE	LDPE、HDPE、LLDPE	LDPE、HDPE、LLDPE
螺杆直径	Screw DIA.	50mm	55mm	65mm
螺杆长径比	Screw L/D Ratio	28:1	28:1	28:1
吹膜主机电率	Blow Film Motor Power	11Kw	15Kw	18.5Kw
最大挤出量	Max Extruded Quantity	35kg/h	50kg/h	65kg/h
膜头直径	Film Head DIA.	φ80、φ100	φ80、φ150	φ100、φ200
吹膜宽度	Blow Film Width	600mm	800mm	1000mm
吹膜厚度	Blow Film Thickness	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
印刷长度范围	Length Range of Printing	191-1200mm	191-1200mm	191-1200mm
印刷宽度	Printing Width	800mm	800mm	1000mm
总功率	Total Power	29kw	32kw	45kw
机器重量	Weight of Machinery	3.5T	4T	5T
外形尺寸(L×W×H)	Dimensions of Machinery	6000×2400×4000mm	6200×2800×4300mm	6400×2800×4600mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

Double Color Film Blowing Machine

双色彩条吹膜机
SJ-45x2、50x2、55x2



CHARACTERISTICS

It is used for blowing various low density polyethylene(LDPE) and high density polyethylene(HDPE) colour striped plastic film, etc., which are widely used for packing food, fruit, garments, textile, daily necessities and other civil and industrial products.The cylinder and the screw stem of extruder are made of high-quality alloy steel with optimum hardness and strong corrosion resistance after precision finishing and nitrogen treatment.

600 auxiliary machine can be freely adjusted within the limits of 600mm according to the technological requirements of different materials, and has been fitted with a plug-in plate mechanism for making vest bag. The colling unit adopts torque motor to keep proper tension and make rolling even and anti-changing easy.

特点:

用于吹制各种低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)彩条塑料薄膜。广泛应用于食品、水果、服装、纺织品、日用品等民用和工业品包装。挤出机的机筒、螺杆均采用优质合金钢,经氮化和精密加工。具有最佳的硬度和耐腐蚀性。

600型辅机可根据不同物料的工艺要求在600mm范围内自由调节使用,并附有张紧机构,能制作背心袋。卷取装置采用力矩电机,可保持适宜的张力,收卷整齐、换物方便。



Double-head Film Blowing Machine

双机头吹膜机组
SJ65-FM600、SJ70-FM700、SJ75-FM800

用途:

用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)塑料薄膜。可制成各种背心袋、平口袋,广泛应用于食品、服装、纺织、工业等包装。

CHARACTERISTICS

Both the cylinder and the screw of the extruder are made of high quality alloy steel through nitration and precision finishing with the best hardness and corrosion resistance. Scientifically designed, this machine set has two heads for one extruder with such advantages as increasing production capacity, saving energy, labour and workshop area, etc.

USE

This machine set is used for blowing Low-density polyethylene (LDPE) and high-density polyethylene (HDPE) plastic film to make various vest bags and flat-rim bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.

特点:

挤出机的机筒、螺杆均采用优质合金钢氮化和精密加工。具有最佳硬度和耐腐蚀性,本机组经科学设计一套挤出两付机头,提高生产率,节省能源、劳动力、生产厂房等优点。



OPTIONAL EQUIPMENT 选择性配件

- 1) Auto Loader
- 2) Rotary Die-head
- 3) Double Winder
- 4) Double-lip Air Ring
- 5) Air Shaft
- 6) Up And Down
- 7) Corona Treater

- 1) 自动喂料机
- 2) 旋转模头
- 3) 双工位收卷
- 4) 双风口风环
- 5) 气胀轴
- 6) 自动升降
- 7) 表面处理

主要技术参数 Main Technical Variables:

型号	Model	SJ-45x2	SJ-50x2	SJ-55x2
螺杆直径	Diameter of screw	φ45x2	φ50x2	φ55x2
薄膜直径	Reduced diameter of film(mm)	100-600	200-800	300-1000
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10
最大挤出量	Max.Extrusion(Kg/h)	35	50	65
长径比	L/D	26:1	26:1	26:1
主机功率	Power of main moto(kw)	15	18.5	22
牵引电机功率	Power of Traction main moto(kw)	1.1	1.1	1.5
加热功率	Heating Power(kw)	15	18	25
外形尺寸	Outline diameter(L x W x H) (mm)	4800 x 1900 x 4100	5800 x 2100 x 4700	6500 x 2300 x 4900
机重	Weight(T)	2T	2.5T	3T

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

OPTIONAL EQUIPMENT 选择性配件

- 1) Auto Loader
- 2) Rotary Die-head
- 3) Double Winder
- 4) Double-lip Air Ring
- 5) Air Shaft
- 6) Up And Down
- 7) Corona Treater

- 1) 自动喂料机
- 2) 旋转模头
- 3) 双工位收卷
- 4) 双风口风环
- 5) 气胀轴
- 6) 自动升降
- 7) 表面处理

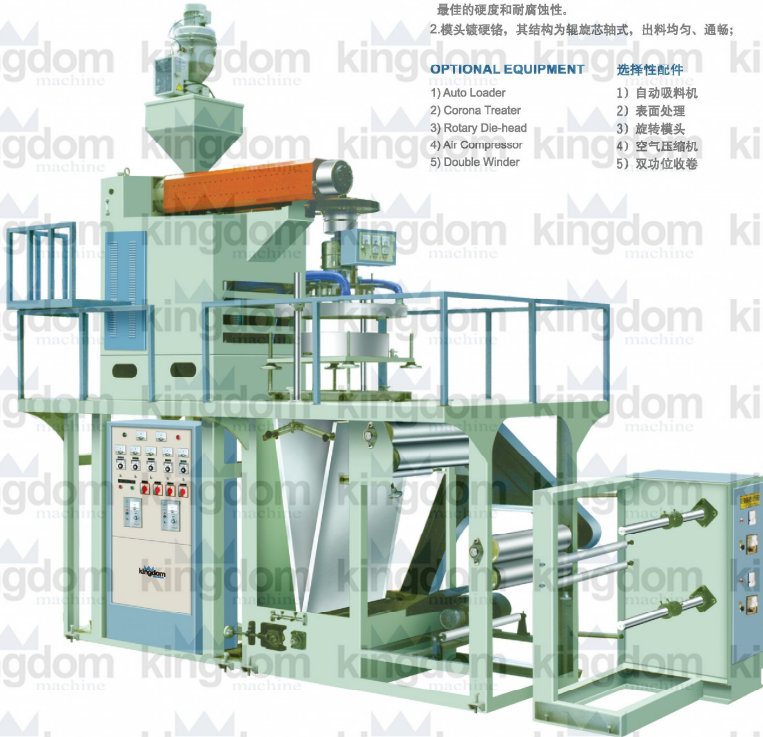
主要技术参数 Main Technical Variables:

型号	Model	SJ65-FM600	SJ70-FM700	SJ75-FM800
螺杆直径	Diameter of screw	65mm	70mm	75mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1
螺杆转速	Screw Speed	10-110r/min	10-110r/min	10-110r/min
最大产量	Max. Output	50kg/h	70kg/h	90kg/h
薄膜最大直径	Max. Folding Width of Film	550mm×2	650mm×2	750mm×2
薄膜单面厚度	Single-sided Thickness of Film	0.006-0.10mm	0.006-0.10mm	0.006-0.10mm
主机功率	Power of Main Motor	18.5-22kw	22-30kw	37kw
总功率	Total Power	40kw	55kw	70kw
机器重量	Weight of Machine	3000kg	3800kg	4500kg
外形尺寸	Overall Dimensions	4800×2200×3000mm	6000×2400×3200mm	6200×2600×3400mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

PP Film Blowing Machine

广式聚丙烯吹膜机
PP-F55、60、70



FEATURE:

- 1.This screw material cylinder is elaborately made of 38CrMoAlA alloy steel after nitrogen treatment and has best rigidity and corrosion resistance.
- 2.The mould head is plated with hard chromium and has screw mandrel structure with uniform and smooth material discharging.

特点

- 1.螺杆料筒均采用38CrMoAlA合金钢，经氮化处理，精工而成，具有最佳的硬度和耐腐蚀性。
- 2.模头镀铬硬铬，其结构为螺旋芯轴式，出料均匀、通畅；

OPTIONAL EQUIPMENT 选择性配件

- | | |
|--------------------|----------|
| 1) Auto Loader | 1) 自动吸料机 |
| 2) Corona Treater | 2) 表面处理 |
| 3) Rotary Die-head | 3) 旋转模头 |
| 4) Air Compressor | 4) 空气压缩机 |
| 5) Double Winder | 5) 双工位收卷 |

主要技术参数 Main Technical Variables:

型号	Type	PP-F55	PP-F60	PP-F70
螺杆直径	Diameter of screw	φ55	φ60	φ70
长径比	L/D	28:1	28:1	28:1
模头宽度	Width of die head	100-650	100-600	303-800
薄膜厚度	Single-film Thickness of film (mm)	0.01-0.1	0.01-0.1	0.01-0.1
最大挤出量	Max. output(kg/h)	30	45	60
主机功率	Power of main motor(kw)	11	15	18.5
牵引电机功率	Power of Traction motor(kw)	1.1	1.1	1.5
牵引辊长度	Length of Traction roller(mm)	550	650	850
外形尺寸	Overall Dimensions(L×W×H)(mm)	4500×2000×3500	4800×2500×3800	5000×2800×4000
机重	Weight(T)	3	4	5

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Single-layer Stretch Film Machine

单层缠绕膜机组
KD-500xl、1000xl



OPTIONAL EQUIPMENT 选择性配件

- | | | | | | | |
|----------------|-----------------|--------------|----------------------|--------------|-------------------------|--------------------------|
| 1) Auto loader | 2) Dryer hopper | 3) Air shaft | 4) Waste film device | 5) Glue pump | 6) Motorize net changer | 7) Hydraulic net changer |
| 1) 自动上料机 | 2) 干燥料斗 | 3) 气胀轴 | 4) 废边收卷装置 | 5) 胶水泵 | 6) 电动快速换网 | 7) 液压快速换网 |



High quality mould



Advanced electric parts



Rotary control box



Waste film winder

主要技术参数 Main Technical Variables:

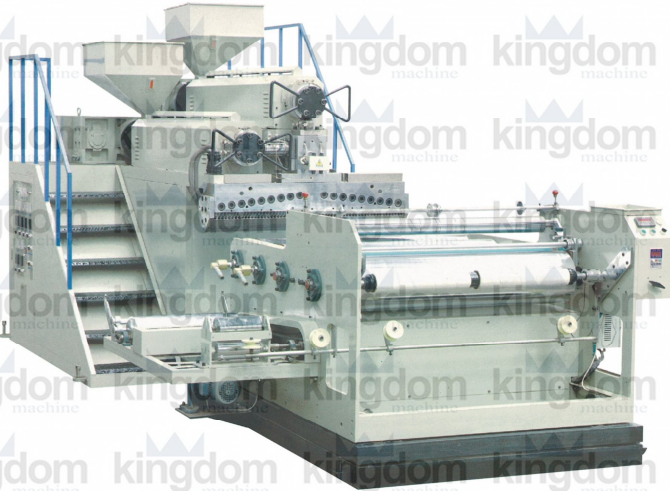
项目/规格	Item/Model	KD-500X1	KD-1000X1
螺杆直径	Screw diameter (mm)	55	Single-layer
长径比	L/D ratio of screw (L/D)	28:1	28:1
模头宽度	Width of die head (mm)	650	1250
成品宽度	Width of finished products (mm)	500(250X2 roller)	1000(500×2 roller)
膜厚度	Thickness of finished products (mm)	0.017-0.05	0.017-0.05
膜层结构	Structure of film layers	—	—
最大产量	Max output (kg/h)	40	100
机械转速	Linear speed of machinery (m/min)	10-120	50-100
总功率	Total power(KW)	40	120
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)(m)	5.6X1.5X1.8	11×4.5×3
重量(公) (约)	Weight (T)(About)	2.2	4.5

Double-layer Co-extrusion Stretch Film Machine

双层共挤缠绕膜机组
KD-500X2、1000X2

OPTIONAL EQUIPMENT 选择性配件

- | | |
|--------------------------|-----------|
| 1) Auto Loader | 1) 自动吸料机 |
| 2) Auto Dry Hopper | 2) 自动干燥斗 |
| 3) Motorize Net Changer | 3) 电动快速换网 |
| 4) Hydraulic Net Changer | 4) 液压换网装置 |
| 5) Air Shaft | 5) 气胀轴 |
| 6) Glue Pump | 6) 胶水泵 |



USE

This unit uses LLDPE as main material and adopts several kinds of resins to manufacture the single/double-side self-sticky stretch wrapping film. The film has good tensile strength, anti-pricking ability and impact strength. Its good shrinking memory function and self-sticky can make goods integrity to prevent goods from loosening and collapsing during transportation and being polluted by dust. The transparency and tensile strength of this product can make the packaging beautiful, economical and practical. The film can be widely used in wrapping of palletized goods. It's a good substitute for hot shrinking packaging film during transportation.

用途

本机组以 LLDPE (线型低密度聚乙烯) 为主要原料, 采用几种不同牌号的树脂, 通过挤出机挤出而生产出具有自粘性的单面粘或双面粘拉伸缠绕膜。该膜具有较高的拉伸强度、抗穿刺能力及耐冲击性。缠绕膜具有良好的回缩记忆及自粘性, 能使货物裹成一个整体, 防止运输时闪落倒塌及灰尘污染, 并且该膜还具有优良的透明度和延伸性, 能使包装物品美观大方, 经济实用。可广泛用于大宗货物的集装化托盘包装, 是运输中用热收缩包装膜较好的替代产品。

Double-layer Co-extrusion Stretch Film Making Machine (Automatic Winder Changer)

双层共挤缠绕膜机组(全自动收卷)
KDA-500X2、1000X2



USE

This machine uses LDPE and LLDPE to products casting stretch film, which widely used in packing arca for building material, auto parts, hardware parts etc.

本机组适用于LDPE与LLDPE等不同配方, 生产塑料流涎薄膜可达到一边粘的效果, 广泛用于建筑材料、汽摩配件、筒膜、筒纸、五金配件等包装。

FEATURE

KDA-500x2/1000x2 automatic stretch film co-extruder with following features: low noise, stable running, especially winding part controlled by PLC program.

KDA-500x2/1000x2型全自动双层共挤缠绕膜机组是结合国内外同类产品不断改进优化的一种机型, 该机运行平稳、噪音小, 具有自动切料、自动收卷、自动换卷等功能。配合微电脑可控制器(PLC), 亦可实行整机全自动控制。



主要技术参数 Main Technical Variables:

型号	Model	KDA-500X2 Double layer	KDA-1000X2 Double layer
螺杆直径	Diameter of Screw Stem	55mm × 2	65mm × 2
螺杆长径比	Major diameter ratio of screw stem(L/D)	28.1(L/D)	28.1(L/D)
螺杆转速	Ratont speed of screw stem	10-120rpm	10-120rpm
制品宽度	Folding Width of Products	200-500mm	1000(500 × 2) mm
产品厚度	Thickness	0.015-0.05mm	0.015-0.05mm
主电机功率	Main motor power	15kw × 2	18.5kw × 2
加热功率	Heating Power	39kw	50kw
最大产量	Max. output (kg/h)	40	100
整机组重	Machine weight	31	5.5T
外形尺寸	Overall Dimensions (L*W*H) mm	4500 × 2600 × 2550	7500 × 4500 × 3200

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

OPTIONAL EQUIPMENT 选择性配件

- | | |
|--------------------------|-----------|
| 1) Auto Loader | 1) 自动吸料 |
| 2) Auto Dry Hopper | 2) 自动干燥机 |
| 3) Motorize Net Changer | 3) 电动快速换网 |
| 4) Hydraulic Net Changer | 4) 液压换网装置 |
| 5) Air Shaft | 5) 气胀轴 |
| 6) Glue Pump | 6) 胶水泵 |

Stretch Film Rewinding Slitter 缠绕膜复卷分切机 KDRW-500



USE

It is a kind of multi-functional machine integrated with slitting and rewinding. It mainly slits large-sized stretch film into small ones which avoids the split-level film and improves the technical index of product, such as level and appearance quality etc.

用途

本机组是分切、复卷等多功能于一体的设备, 主要用途是将缠绕膜大卷径分成几卷小卷径。通过分切、复卷可以纠正产品的错层, 提高卷材的平整度、外观质量等技术指标。

主要技术参数 Main Technical Variables:

项目	Item	KDRW-500
成品宽度	Width of finished products (mm)	500
电机功率	Power of motor(kw)	1.5
机械转速	Linear speed of machinery (m/min)	400
上卷形式	Roll laying mode	By hand
母卷直径	Diameter of parent roll(max)mm	≤ 400
母卷最大宽度	Width of parent roll(max)mm	500
母卷卷芯规格	Core specification of parent roll	3"
子卷宽度	Width of sub-roll(mm)	500
子卷直径	Diameter of sub-roll(max)mm	≤ 300
子卷卷芯规格	Core specification of subroll	3"
外形尺寸(长*宽*高)	Overall dimensions (L × W × H)(m)	1.4 × 1.1 × 1.1
重量(kg) (约)	Weight (kg)	700

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

主要技术参数 Main Technical Variables:

项目/规格	Item/Model	KD-500X2	KD-1000X2
螺杆直径	Screw diameter (mm)	55X2	65X2
长径比	L/D ratio of screw (L/D)	28:1	28:1
模头宽度	Width of die head (mm)	650	1250
成品宽度	Width of finished products (mm)	500(250X2 roller)	1000(500 × 2 roller)
成品厚度	Thickness of finished products (mm)	0.017-0.05	0.017-0.05
膜层结构	Structure of film layers	A/B	A/B
最大产量	Max output (kg/h)	40	100
机械转速	Linear speed of machinery (m/min)	10-120	50-100
总功率	Total power(KW)	60	140
外形尺寸(长 × 宽 × 高)	Overall dimensions (L × W × H)(m)	6X1.5X2.5	10 × 4 × 3
重量(t) (约)	Weight (T)(About)	3	8

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

The Compound Polyethylene Bubble Film Making Machine

聚乙烯复合气泡(垫)膜机组

KDPEG-1000-2000

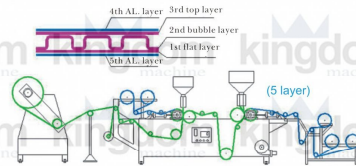
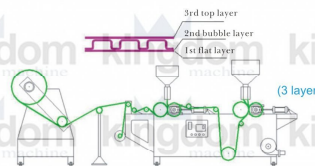
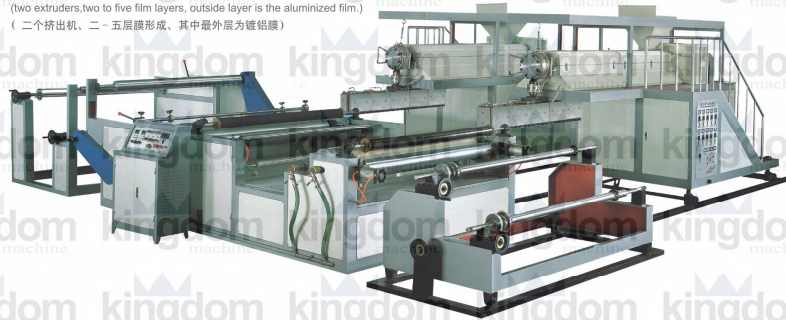
FEATURE:

1. This model can also be used for 5 and 4 layers laminating bubble film with pure aluminum foil and aluminum film and EPE foam, and 3 and 2 layers bubble film;
2. Suitable for a wide spectrum of materials, including LDPE, LLDPE, and recycled PE.
3. Can produce films with various bubble sizes from Φ 6-32, by changing the roller.
4. Variable speed drive can greatly reduce energy consumption.

特点:

- 1、此机亦可生产五层镀铝膜复合气泡膜、四层镀铝膜复合气泡膜、以及三层和二层的泡膜。
- 2、对原料(LDPE、再生塑料、LLDPE)适应性强;
- 3、选购不同花辊模具,可生产 Φ 6-32范围的多气泡规格;
- 4、整机变频调速控制、有效降低能耗。

(two extruders, two to five film layers, outside layer is the aluminized film.)
(二个挤出机,二-五层膜形成,其中最外层为镀铝膜)



主要技术参数 Main Technical Variables:

型号	Model	KDPEG-1000	KDPEG-1200	KDPEG-1500	KDPEG-2000
主副挤出机螺杆直径	Main and min Screw Diameter	Φ 60mm Φ 50mm	Φ 65mm Φ 55mm	Φ 65mm Φ 65mm	Φ 85mm Φ 70mm
长径比	L/D	28:1	28:1	28:1	28:1
产品宽度	Film Width	1000mm	1200mm	1500mm	2000mm
产量	Output	120kg/h	180kg/h	180kg/hour	250kg/hour
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Powe	75kw	95kw	120kw	165kw
机器重量	Machine Weight	5T	6T	7T	9T

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

PE Bubble Film Making Machine

聚乙烯气垫膜机组

KDPE-1000-2500



FEATURE:

This machine adopts one-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance. Polyethylene air-cushion film (also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite polyethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing, household wares, post parcel, precise instrument, bicycle, polyurethane furniture, etc.

特点:

该机组采用一次性成型工艺,生产效益高,制品质量好,机器结构设计科学合理,运行平衡可靠,操作维修方便。聚乙烯气垫膜(又称聚乙烯气泡膜)其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组,是当今普遍使用的一种包装材料,不仅具有良好的减震性、抗冲击性、热合性;还有腐蚀、透明度好等优点,广泛用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

OPTIONAL EQUIPMENT

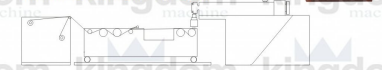
- 1) AUTO LOAD
- 2) AUTOMATIC CHANGE ROLLER
- 3) AIRSHAFT

选择性配备

- 1) 自动喂料机
- 2) 自动换卷收卷装置
- 3) 气泵轴



PRODUCTION PROCESS 生产流程图



主要技术参数 Main Technical Variables:

型号	Model	KDPE-1000	KDPE-1200	KDPE-1500	KDPE-2000	KDPE-2500
螺杆直径	Screw Diameter	Φ 60mm	Φ 65mm	Φ 75mm	Φ 95mm	Φ 110mm
长径比	L/D	28:1	28:1	28:1	28:1	28:1
产品宽度	Film Width	1000mm	1200mm	1500mm	2000mm	2500mm
产量	Output	50kg/h	70kg/h	100kg/hour	150kg/hour	180kg/hour
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Powe	48kw	58kw	68kw	100kw	130kw
机器重量	Machine Weight	4T	5T	6T	7T	8T

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

Bubble Film Bag Making Machine (With Folder)

气泡膜制袋机

KDQB-800、1000



主要技术参数 Main Technical Variables:

型号	Model	KDQB-800	KDQB-1000
最大宽度	Max width (mm)	800	1000
最大长度	Max Length(mm)	800	850
生产能力	Capacity(pcs/m)	20-120	20-120
功率	Power(kw)	3.2	4.0
重量	Weight(T)	1.5	2.0

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

Flexographic Printing Machine 柔性凸版印刷机

OPTIONAL EQUIPMENT

- 1) Edge Position Control
- 2) Ceramic Anilox Roller
- 3) Ink Pump
- 3) Magnetic Powder Brake

选择性配备

- 2) 陶瓷辊
- 3) 油墨泵
- 3) 磁粉张力



YT-2600
YT-2800
YT-21000



YT-4600
YT-4800
YT-41000

PERFORMANCE AND CHARACTERISTICS

This machine is suitable for printing such packing materials as polyethylene, polypropylene plastic bag, glass paper and roll paper, zipper bag, non-woven fabric bag, etc. And it is a kind of ideal printing equipment for producing paper packing bag for food, supermarket handbag, vest bag and clothes bag, etc.

1. The meter counter can set printing quantity according to the requirements. Stop the machine automatically at the set quantity or when the material is cut off.
2. Lift and lower the printing plate cylinder manually, it will automatically stir the printing ink after lifting.
3. The printing ink is spread by the anilox cylinder with even ink colour
4. Reliable drying system coordinated with high-speed rotation, it will automatically break circuit when the machine stops.
5. 360° continuous and adjustable longitudinal register device.

性能及特点

该机适合印刷聚乙烯、聚丙烯塑料袋、玻璃纸、卷筒纸等包装材料，是食品包装、超市手提袋、马夹袋、服装袋、夹袋、无纺布袋的理想印刷设备。

1. 计数器可根据要求设定印刷数量，到数自动停机，断料自动停机。
2. 气动起落印版滚筒，升降后油墨自动搅拌。
3. 网纹滚筒传墨，墨色均匀。
4. 可靠的干燥系统，配合高速运转，停机自动断路。
5. 360度连续可调的纵向对花装置。



YT-6600
YT-6800
YT-61000

主要技术参数 Main Technical Variables:

机型	薄膜宽度	印刷长度	印刷速度	板材厚度	机械尺寸
MODEL	FILM WIDTH	PRINTING LENGTH	PRINTING SPEED	PLATE THICKNESS	MACHINE DIMENSION
YT-2600	600mm	180-1200mm	60m/min	2.38mm	2300×1800×2200mm
YT-2800	800mm	180-1200mm	60m/min	2.38mm	2300×1800×2200mm
YT-21000	1000mm	180-1200mm	60m/min	2.38mm	2300×2000×2200mm
YT-4600	600mm	180-1200mm	60m/min	2.38mm	4800×1800×2400mm
YT-4800	800mm	180-1200mm	60m/min	2.38mm	4800×1800×2400mm
YT-41000	1000mm	180-1200mm	60m/min	2.38mm	4800×2000×2400mm
YT-6600	600mm	180-990mm	60m/min	2.38mm	4800×1600×2400mm
YT-6800	800mm	180-990mm	60m/min	2.38mm	4800×1800×2800mm
YT-61000	1000mm	180-990mm	60m/min	2.38mm	4800×2000×2800mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

High-speed Computer Gravure Printing Machine 高速电脑凹版印刷机 KDASY-600、800、1000

PERFORMANCE AND CHARACTERISTICS

This machine is suitable for printing roll plastic, film, OPP, nonwoven cloth, PVC, thin leather, paper, aluminum foil, cloth and various soft packages with excellent Performance and it is a kind of ideal printing equipment for wine box, shoe bag and vest bag.

性能及特点

本机适用于印刷具有优良性能的卷状塑料薄膜、OPP、无纺布、PVC、薄皮革、纸张、铝箔及布等各种软包装主，是鞋袋、背心袋的理想印刷设备



主要技术参数 Main Technical Variables:

机型	Model of machine	KDASY-600	KDASY-800	KDASY-1000
印刷宽度	Width of Printing	600mm	800mm	1000mm
印刷速度	Printing Speed	10-120m/min	10-120m/min	10-120m/min
对版精度	Version Accuracy	<0.15mm	<0.15mm	<0.15mm
印刷长度	Length of Printing	200-1250mm	200-1250mm	200-1250mm
料卷直径	Diameter of Roll	600mm	600mm	600mm
总功率	Total Power	18kw	21kw	24kw
外形尺寸	Outline Dimension	8800×1400×2000mm	8800×1800×2000mm	8800×1800×2000mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



Gravure Printing Machine 凹版印刷机 ASY-A600、800、1000



主要技术参数 Main Technical Variables:

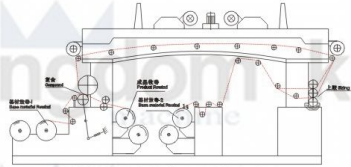
机型	Type	ASY-A600	ASY-A800	ASY-A1000
印刷宽度	Printing Width	600mm	800mm	1000mm
印刷长度	Printing Length	240-850mm	240-850mm	240-850mm
印刷最高速度	Max. Printing Speed	50m/min	50m/min	50m/min
对版精度	Format Precision	±0.25mm	±0.25mm	±0.25mm
主机功率	Power of main motor	4kw	4kw	5.5kw
风机功率	Fan Power	0.19Kw/group	0.19Kw/group	0.19Kw/group
电机功率	Heating Power	3.2 kw	3.2 kw	3.2 kw
外形尺寸	Overall Dimension	8800×1200×1700mm	8800×1400×1700mm	8800×1600×1700mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Dry Laminating Machines

干法复合机

BGF-600、800、1000



工作原理图 (Working principle drawing)



USE

Machines in this series are suitable for composition of all kinds of materials in packing industry such as plastic-plastic, paper-plastic and aluminum-plastic compositions.

CHARACTERISTICS

1. The main machine adopt imported double-inverter with synchronously working and more stable operation.
2. Two ways of glue applying, anilox roller gluing and rubber roller gluing.
3. Oil warming system for composite roller, constant temperature control
4. Double winding and double unwinding, magnetic powder for winding and edge position control for unwinding.
5. 4-sect heating in oven tunnel, possible to control temperature by segments, initiative guiding roller in box.

用途

该机适用于塑/塑复合、纸/塑复合、铝/塑复合等包装行业中各种材料的复合。

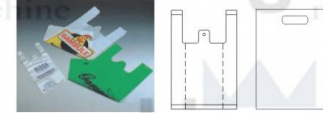
特点

1. 主机采用进口双变频同步调速，使运转更平稳。
2. 两纹网上胶、胶辊传胶两种方式。
3. 复合筒筒油加热系统，恒温控制。
4. 双收双放，放卷张力磁粉控制，放卷光电纠偏。
5. 烘道四段加热，可分段控温，箱内导辊主动。

Six Lines High Speed Bag Making Machine(Computer control)

电脑六道高速制袋机

SHXJ-DI000、I200、I500



OPTIONAL EQUIPMENT

- 1) Servo Motor
- 2) Touch Screen PLC

选择性配件

- 1) 伺服电机
- 2) 触摸屏PLC

CHARACTERISTICS

1. Computer control over the entire process.
2. From film roll to final bag, one process flow.
3. Servo motor, makes it easy to adjust the bag length and the production speed.
4. Automatic film feeding, coordination free from tension adjustment.
5. Automatically stop when film feeding blocks or bags jam.
6. High production efficiency to save power and time.
7. Equipped with heat sealing and cold cutting device.

特点

1. 电脑自动控制。
2. 从卷膜到成品袋，是一次性完成。
3. 伺服马达定长，控制制袋速度。
4. 自动喂料，力矩电机自动控制张力。
5. 当系统出现喂料和袋子阻塞时，电脑将自动停止操作。
6. 高效率的运行，节省人力和时间。
7. 采用热封冷切装置。



主要技术参数 Main Technical Variables:

机型	Model	BGF-600	BGF-800	BGF-1000
复合厚度	Width of laminating	600mm	800mm	1000mm
复合层数	Laminating stratification	2layers	2layers	2layers
复合速度	Laminating speed	10-70m/min	10-70m/min	10-70m/min
卷筒直径	Diameter of Roll material	900mm	900mm	900mm
烘箱温度	Oven temperata	110°C	110°C	110°C
总功率	Total power	38kw	48kw	44kw
重量	Weight	4000kg	4700kg	5400kg
外形尺寸	Overall dimension	7500×1700×2700mm	7600×1900×2700mm	7600×2100×2700mm

外观和数量如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

主要技术参数 Main Technical Variables:

型号	Model	SHXJ-D1000	SHXJ-D1200	SHXJ-D1500
封切宽度	Width of sealing & cutting(mm)	980	1180	1480
封切长度	Length of sealing & cutting(mm)	2000	2000	2000
制袋速度	Speed of bag-making(pcs/min)	40-100x8	40-100x8	40-100x8
袋数	Number of strip(pcs)	6	6	6
电机功率	Power of motor(kw)	2.2	3	4
机重量	Weight(kg)	1.3	1.3	1.8
外形尺寸	Outline dimension(LxWxH)mm	4800x2200x1800	4800x2200x2000	4800x2200x2600

外观和数量如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

KINGDOM MACHINE CO.,LTD



Computer Heat-sealing & Heat-cutting Bag-making Machine (double lines, one photocell)

电脑热封热切制袋机(双道)
DFR-500、600、700

主要技术参数 Main Technical Variables:

型号 Model	DFR-500	DFR-600	DFR-700
制袋宽度 Width of bag-making(mm)	30-450	30-550	30-850
制袋长度 Length of bag-making(mm)	10-999	10-999	10-999
制袋速度 Speed of bag-making(pol/min)	160	160	160×2
主机功率 Power of motor(kw)	1.1	1.1	1.6
电热功率 Power of electric-thermal(kw)	1.6	1.6	2
机重 Weight(kg)	700	800	1000

外形尺寸 Outline dimension(L×W×H) mm 2900×1200×1650 2900×1350×1650 2900×1450×1700
外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



FEATURE:

It is used for producing vest bags and flat-opening bags with printing. The main motor adopts frequency conversion motor to save more electricity and regulate speed more freely. The color code tracker with good performance makes the sealing and cutting length more accurate and the error smaller. It adopts advanced computer to adjust length more freely and accurately.

特点:

制有印刷的背心袋、平口袋; 主电机采用变频电机, 使您更省电, 调速更稳定。良好性能的色标跟踪仪, 使封口长度更准确, 误差更小, 采用先进的电脑, 长度调整方便, 精确。



Fully Automatic Plastic Handle Bag Making Machine (four functions)

全自动塑胶手提袋制袋机(一机四用)
RJHQ-800

This machine has four functions (soft loop handle bag, patch handle bag, poly draw handle bag, die cut handle bag). It is coupled with machinery, light, electronic and pneumatic.

该机具有四种功能(软式手提袋、贴布补片袋、穿绳拉圾袋、顶折冲孔袋) 此机器结合了机、光、电、气一体化。



FEATURES:

1. Flexible soft loop handle and patch film feeding system, fully automatic. (patent)
2. Pre-sealing knife, heated on double sides and strong for fusing, to make the bags without deformation.
3. The sealing knife is made of high quality material and without deformation even heated by high temperature.
4. Newly design of sealing knife top lift and turn over system
5. It's designed by heating punching, and it's easy to cut off, the waster is excluded automatically.

OPTIONAL:

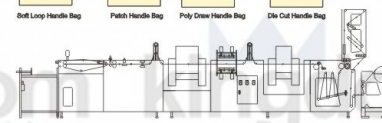
1. Single sheet folding unit. (connect or fission)
2. Top-folding continuously sealing device.
3. Pneumatic jumbo roll lifted device.

性能特点:

1. 灵活的手挽及贴片输送系统全自动完成(专利)。
2. 预热刀双面加热, 熔合力强, 袋子不变形。
3. 高品质的封切刀, 高温加热不变形。
4. 最新设计的封刀顶升、翻转变系统。
5. 加热式冲孔设计, 容易切断, 废料自动脱落。

选购附件:

- (1) 单张膜对折架(连体或分体式)
- (2) 顶折连续封合设备
- (3) 气动上料卷设备



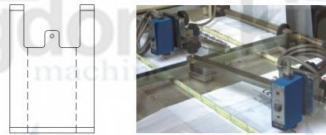
Computer Heat-sealing & Heat-cutting Bag-making Machine (Double photocell)

电脑热封热切制袋机(双道)
DFR-350×2、450×2

主要技术参数 Main Technical Variables:

型号 Model	DFR-350×2	DFR-450×2
制袋宽度 Width of bag-making(mm)	30-300	30-400
制袋长度 Length of bag-making(mm)	10-999	10-999
制袋速度 Speed of bag-making(pol/min)	(150-200)×2	(150-200)×2
主机功率 Power of motor(kw)	2	2
电热功率 Power of electric-thermal(kw)	3	4
机重 Weight(kg)	1000	1200

外形尺寸 Outline dimension(L×W×H) mm 3000×1400×1800 3000×1500×1800
外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



Double photocell

主要技术参数 Main Technical Variables:

机型 Type	RJHQ-800	
制袋长度 Length of bag-making	250-730mm	
制袋宽度 Width of bag-making	250-600mm	
顶折边 Top-folding edge	50-75mm	
底折边 Bottom gusseted	20-70mm	
制袋速度 Speed of bag-making	软式平挽袋 Soft loop handle bag	60pcs/min
	贴布补片袋 Patch handle bag	60pcs/min
	穿绳拉圾袋 Poly draw handle bag	70pcs/min
	顶折冲孔袋 Die cut handle bag	75pcs/min
总功率 Total power	13KW	
机器重量 Machine weight	3500kg	
机器尺寸 Machine dimension	8200X3100X1870mm	
空气压缩 Air compressor (not included)	7HP	

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



Automatic Non-woven Fabrics Bag Making Machine

全自动无纺布制袋机
SHXJ-F500、700、800



PERFORMANCE AND CHARACTERISTICS

This machine is adopts computer orientation, photocell tracking, operation by man-machine interface touch.It's adopts high such ultrasonic heat sealing principle. It have functions like such orifice, threading, punching, ultrasonic heat sealing cold cutting, Etc It's a advanced machine for all kinds of non-woven fabrics handle shopping bag, ahoes bag, such as 15-50g. Our company can make special design according to customers different bag needs.

性能及特点

本机配置电脑定位, 光电跟踪, 人机界面触摸屏操作, 采用高频超声热合原理, 有袋口内折边、穿绳、打孔、超声波热合冷切等功能组合, 生产各种15克-50克的无纺布手提购物袋、鞋袋、休闲布袋的先进设备, 本公司还可根据客户的不同袋子需求做特定设计。

主要技术参数 Main Technical Variables:

型号	Type	SHXJ-F500	SHXJ-F700	SHXJ-F800
生产速度	Production Speed	20-100pcs/min	20-100pcs/min	20-100pcs/min
制袋宽度	Bag-making Width	100-800mm	100-800mm	100-800mm
制袋长度	Bag-making Length	200-420mm	200-620mm	200-720mm
制袋厚度(克重)	Bag-making Thickness	15-50g	15-50g	15-50g
电源	Power Supply	380V/220V	380V/220V	380V/220V
总功率	Total Power	5kw	8kw	8kw
外型尺寸	Overall Dimension(LXWXH)	9600X1500X1800mm	9600X1700X1800mm	9600X1800X1800mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Full Automatic T-shirt Bag making Machine (4 lines)

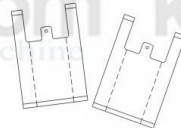
全自动背心袋制袋机 (四道)
SHXJ-C600、700、800



主要技术参数 Main Technical Variables:

型号	Model	SHXJ-C600	SHXJ-C700	SHXJ-C800
封切宽度	Width of sealing & cutting(mm)	650	680	780
封切长度	Length of sealing & cutting(mm)	1200	1200	1200
制袋速度	Speed of bag-making(pcs/min)	400	400	400
袋数	Number of strip(pcs)	4	4	4
电机功率	Power of motor(kw)	2.2	3	3
机总重	Weight(kg)	1200	1400	1600
外形尺寸	Outline dimension(L×W×H) mm	8000×1200×1700	8000×1300×1800	8600×1600×1800

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



High-speed Double Lines Bag-making Machine (With Computer Control)

电脑双层高速制袋机
SHXJ-A600-1000



High-speed Double Lines Bag-making Machine (With Computer Control)

电脑双层高速制袋机
SHXJ-B600-1000



主要技术参数 Main Technical Variables:

型号	Model	SHXJ-A(B)600	SHXJ-A(B)700	SHXJ-A(B)800	SHXJ-A(B)900	SHXJ-A(B)1000
封切宽度	Width of sealing & cutting(mm)	680	680	780	880	980
封切长度	Length of sealing & cutting(mm)	1200	1500	2000	2000	2000
制袋速度	Speed of bag-making(pcs/min)	240-400	240-400	60-100	50-100	40-100
袋数	Number of strip(pcs)	4	4	2	1	1
电机功率	Power of motor(kw)	1.1	1.5	1.5	2.2	3
机总重	Weight(kg)	700	850	900	1000	1100
外形尺寸	Outline dimension(L×W×H) mm	3200×1200×1700	3500×1300×1850	3600×1500×1950	3700×1600×2000	3800×1800×2100

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

KINGDOM MACHINE CO.,LTD



Computer Control High-speed Vest Rolling Bag-making Machine (Double layer)

电脑控制高速连卷背心袋制袋机 (双道)
KDB-500、600、800



FEATURES:

This machine is a specially-designed point-cut rolling dual-purpose for vest & flat bags, is controlled by a computer, the step(servo)setting length system reduces the sealing-cutting dimensions errors, and the installation of photoelectric eyes track help make the position of figure of printing bags accurately, the computer numerical control can be selected to adjust the length of bag the machine will automatically stop and sound a warning if there is something wrong with the printing bags.

USE:

The high and low density polyethylene film bags produced by the machine are applied to shopping in the supermarkets, shops and markets.

特点:

本机特别设计为点断连卷平口袋及点断连卷背心袋双用机。利用电脑控制, 步进(伺服)定长系统使封切尺寸误差小, 装置电眼追踪使印刷袋之图案位置精确。可选择电脑数控调整袋子长度, 印刷袋一有问题本机自动停机并报警。

用途:

本机生产的高、低密度聚乙烯膜袋, 适用于超市购物、商场购物。



选装附件
Optional Equipment



Computer Heat-Cutting Bag-Making Machine

电脑热切制袋机
RQL-600、800、1000



FEATURE:

This machine is suitable for heat-sealing and heat-cutting such materials as BOPP, OPP thermal contracting films, etc. And it is a kind of ideal equipment for making socks bag, towel bag, bread bag and ornament bag, etc. The machine has such characteristics as length fixing by computer, photoelectric tracking stable performance (cast-iron structure) and highspeed, etc. And has such functions as automatic gluing, automatic punching and lace heat-sealing, etc.

特点:

本机适用于BOPP、OPP热收缩膜等材料的熟合热封切, 是制作袜子袋、毛巾袋、面包袋、饰品袋的理想设备, 本机背有电脑定长、光电跟踪、性能稳定(铸铁结构)、速度快等特点, 具备自动上胶、自动打孔、热花边等功能。



选装附件 OPTIONAL



打孔机 Hole puncher

主要技术参数 Main Technical Variables:

型号	Model	RQL-600	RQL-800	RQL-1000
封切宽度	Width of sealing & cutting	580mm	780mm	980mm
封切长度	Length of sealing & cutting	999mm	999mm	999mm
制袋速度	Speed of bag-making	40-240pc/min	40-240pc/min	40-240pc/min
总功率	Power of motor	3kw	7kw	10kw
机器重量	Weight	700kg	850kg	950kg
外形尺寸	Outline dimension(L×W×H)	3600×1200×1700mm	3600×1400×1700mm	3600×1600×1700mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

Computer Control Glove Making Machine

电脑手套制袋机
DHB-600



USE 用途

It is suitable for producing CPE, HDPE and LDPE film into glove, which widely used in medical, restaurant and food field for its convenient and healthy.

该机适用对流延膜(CPE), 高密度聚乙烯(HDPE), 低密度聚乙烯(LDPE)塑料薄膜封成手套, 广泛适用于医疗、餐馆、美容、食品生产等各种行业卫生又方便。

PERFORMANCE AND CHARACTERISTICS: 性能及特点:

1. Auto accounting.
2. It is suitable for all kinds of moulds, easy operation.

1. 自动计数可任意设定张数。
2. 可定做各种形状刀圈, 装卸方便。

主要技术参数 Main Technical Variables:

型号	Model	DHB-600
制袋宽度	Width of bag-making(mm)	600
制袋长度	Length of bag-making(mm)	700
制袋速度	Speed of bag-making(pc/min)	100-140pc/min
主机功率	Power of motor(kw)	1.1
电热功率	Power of electric-thermal(kw)	2
机重	Weight(kg)	1000
外形尺寸	Outline dimension(L×W×H) mm	2800×1100×1500
适用材料	Kind of Material	HDPE, LDPE, PP, OPP

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice



主要技术参数 Main Technical Variables:

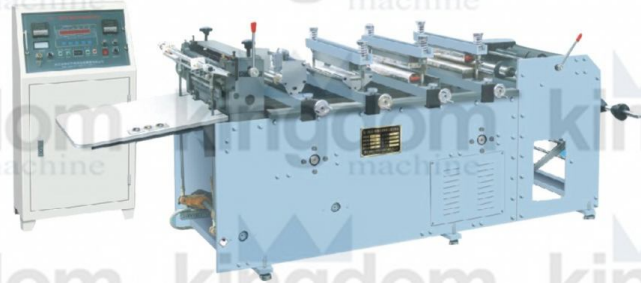
型号	Model	KDB-500	KDB-600	KDB-800
制袋最大宽度	Max. Width of bag-making(mm)	400	500	700
制袋最大长度	Max. Length of bag-making(mm)	1200	1200	1200
制袋厚度	Bag-making Thickness	0.008-0.15	0.008-0.15	0.008-0.10
制袋速度	Speed of bag-making(pc/min)	40-120	40-120	40-120
电机功率	Power of motor(kw)	1.1	1.1	1.5
电热功率	Electric Heating power	1.2	1.6	2.2
装箱尺寸	Packing Dimension(L×W×H) mm	3600×1200×1700	3400×1300×1700	3600×1500×1700
机器重量	Machinery weight (kg)	800	900	1000

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

KINGDOM MACHINE CO.,LTD



Computer-controlled Multifunctional Bottom-sealing Machine 电脑控制多功能底封机 FD-350、600



FEATURE
With computer-control, frequency-conversion speed-regulation, photoocall tracking, automatic temperature-control, automatic counting and stop, this machine can do bottom-sealing and cutting for soft packaging laminated bags as well as PE film bags.

特点
本机用于软包装复合袋、PE 膜包装袋自动底封和剪刀。具有微机控制、变频调速、光电跟踪、自动控温、工作计数自动停车等特点。

主要技术参数 Main Technical Variables:			
型号	Model	FD-350	FD-600
制袋速度	Bag making speed	30-280pcs/min	30-280pcs/min
制袋宽度	Bag making width	20-350mm	30-600mm
制袋长度	Bag making length	30-500mm	30-500mm
定位精度	Location precision	±0.5mm	±0.5mm
工作电压	Voltage (Three-phase four-wire)	380/220V	380/220V
电机功率	Power	4.5kw	5.5kw
外形尺寸	Overall size(L×W×H)	3000×1000×1200mm	3000×1200×1200mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

Middle-sealing Machine 软包装中封机 ZF-250、300

主要技术参数 Main Technical Variables:			
机型	Model	ZF-250	ZF-300
制袋宽度	Width of bagging	220mm	280mm
制袋速度	Making bag speed	10-60m/min	10-60m/min
总功率	Total power	2kw	2.5kw
重量	Weight of machine	700kg	800kg
外形尺寸	Overall dimension	3200×1000×1200mm	3200×1100×1200mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



USE
This machine is an ideal facility for producing trademark sheathes of cold drinks, biscuits, mineral water, and batteries, suitable for middle sewing in production of middle-sealing and solid bags among plastic film bags

用途
该机适用于生产塑料薄膜丁字袋的中封袋、立体袋的中间缝合，是生产冷饮、饼干、矿泉水、电池商标标签的理想设备。

FEATURE

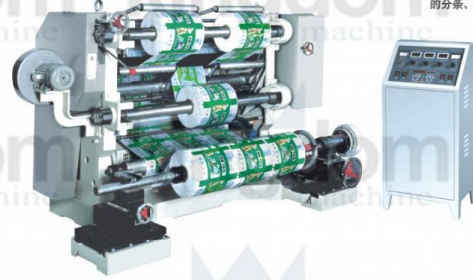
1. Auto error correction for unsealing
2. Dual-air swelling shaft reeling
3. Optional glue applying device for trademark sheath (thermal shrinkage film)
4. Auto constant temperature control for hot sealing

特点

1. 放卷自动纠偏。
2. 气胀轴式双收卷。
3. 商标套套(热收缩膜)可选配上胶装置。
4. 热封合自动恒温。

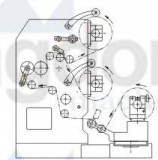


Vertical Automatic Slitting & Rewinding Machine 立式自动分条机 LFQ-A700、1100、1300



USE
This machine is suitable for slitting and rewinding such various roll materials as BOPP, PET, CPP, CPE, PVC, aluminum foil and paper, etc. and can cut edge, separate and cut material according to different requirements during production.

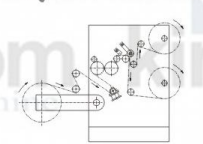
用途
该机适用于BOPP、PET、CPP、CPE、PVC、铝箔、纸张等各种卷材材料的分条、在生产过程中根据不同需要对材料进行切边、分切等



主要技术参数 Main Technical Variables:				
机型	Type	LFQ-A700	LFQ-A1100	LFQ-A1300
分切卷材最大宽度	Max. Width of Mother Roll	700mm	1100mm	1300mm
分切卷材最大直径	Max. Diameter of Mother Roll	φ800mm	φ800mm	φ600mm
分切卷材宽度	Width of Final Roll	30~600mm	30~1000mm	30~1200mm
分切速度	Slitting and Rewinding Speed	5~160m/min	5~160m/min	5~160m/min
纠偏误差	Tolerance of EPC	<±0.5mm	<±0.5mm	<±0.5mm
总功率	Total Power	2.7kw	3.5kw	3.5kw
整机重量	Weight of Machine	1200kg	1500 kg	1800 kg
外形尺寸	Overall Dimension	2000×1110×1400mm	2400×1110×1400mm	2600×1110×1400mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

Horizontal Type Computer Slit-separating Machine 卧式电脑分条机 WFQ-700、1100、1300



主要技术参数 Main Technical Variables:				
机型	Type	WFQ-700	WFQ-1100	WFQ-1300
卷材最大宽度	Max. Width of Mother	600mm	1000mm	1200mm
卷材最大直径	Max. Diameter of Mother Roll	φ800mm	φ800mm	φ800mm
卷材成品宽度	Width of Final Roll	30~600mm	30~1000mm	30~1200mm
分切速度	Slitting and Rewinding Speed	5~180m/min	5~180m/min	5~180m/min
电机功率	Motor Power	2.7kw	3 Kw	3.5kw
整机重量	Weight of Machine	1800kg	2000 kg	2200 kg
外形尺寸	Overall Dimension	2100×1800×1200mm	2100×2000×1200mm	2200×2100×1200mm

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

KINGDOM MACHINE CO.,LTD



Wind-cooling Hot-cutting plastic Recycling Compounding Machine

风冷热切再生塑料造粒机
KD-A90、100、110、120



CHARACTERISTICS:

This raw materials like waste films of HDPE and LDPE are extruded through the extruder, and then are cooled through wind and cutthly into granules, featuring in fine quality, bubble free and moisture free. The machine is equipped with a forced feeder, fast net changer and automatic temperature controller.

特点:

本机以HDPE、LDPE废膜为原料挤出风冷热切制成颗粒，质量好、无气孔、无水分，该机配置强制喂料器，快速换网器，自动控温仪。

主要技术参数 Main Technical Variables:

机型	Model type	KD-A90	KD-A100	KD-A110	KD-A120
螺杆直径	Diameter of Screw Stem	φ 90	φ 100	φ 110	φ 120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	22kw	30kw	37kw	45kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2600kg	2800kg	3000kg	3200kg
占地尺寸(长×宽×高)	Overall dimensions (l×w×h)(mm)	4000×1500×1800	4200×1500×1800	4400×1500×1800	4600×1500×1800

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Plastic Recycling Machine

塑料再生造粒机
KD-B90、100、110、120



USE

This machine is suitable for regeneration and granulation of waste plastics, as HDPE, LDPE, and PP, etc. It is equipped with quick motor-operated filter-screen-replacing unit and automatic temperature control. The granulating crusher uses adjustable speed motor/pelleting with an extruding machine at the same discharging speed synchronistically. The unit is easy to operate, with a high output, steady performance, and favorable economic benefit.

用途

本机适用于 HDPE、LDPE、PP 等废塑料再生造粒，该机配置快速电动换滤网装置，自动温度控制，切粒机采用调速电机与挤出机出料速度与之同步切粒，该机组产量高，性能稳定，操作方便，经济效益好。

主要技术参数 Main Technical Variables:

机型	Model type	KD-B90	KD-B100	KD-B110	KD-B120
螺杆直径	Diameter of Screw Stem	φ 90	φ 100	φ 110	φ 120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	22kw	30kw	37kw	45kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2000	2100	2200	2500
占地尺寸(长×宽×高)	Cover dimensions (l×w×h)(mm)	8000×1200×1800	8200×1600×1800	8500×1600×1800	8900×1600×1800

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Waste Plastics Recycling Machine

再生塑料造粒机
KD-C90、100、110、120



CHARACTERISTICS:

KD-C90, 100, 110, 120 Waste Plastics Recycling Machine is used for recycling of the used and waste plastic materials. It equipped with automatic constant temperature, electric changing filter nets. It also can pelletize the crushing material after fitting with a loader. The cutting machine adopts speed regulating motor, which can cut the material according to the feeding speed of the extruder. With such features as high output, low noise, stable performance and easy operation. It is a more ideal waste plastic film regenerative, Pelletizer.

特点:

KD-C90, 100, 110, 120再生塑料造粒机，适用于高低压，聚丙烯等塑料再生造粒，该机设有自动恒温控制，电动换滤网装置，如果用粉碎造粒，可另配强制推料装置。切粒机采用滑差电机调速，可根据主机出料速度与之同步切粒。该机具有产量高，噪音小，性能稳定，操作方便等特点，是一种较理想的废塑料薄膜再生造粒机型。

主要技术参数 Main Technical Variables:

型号	螺杆直径	螺杆长径比	螺杆转速	主电机功率	产量	整机重量	外型尺寸
Model	Diameter of Screw Stem	Major Diameter Ratio of Screw Stem	Rational Speed of Screw	Main Motor Power (kw)	Output	Machining Weight (kg)	Overall Dimensions (L×W×H)
KD-C90	85mm	20:1-22:1(L/D)	10-110rpm	22kw	60kg/h	2000	5800×1260×1100
KD-C100	95mm	20:1-22:1(L/D)	10-110rpm	30kw	90kg/h	2100	5900×1300×1200
KD-C110	105mm	20:1-22:1(L/D)	10-110rpm	30kw	110kg/h	2200	6000×1350×1300
KD-C120	110mm	20:1-22:1(L/D)	10-110rpm	37kw	130kg/h	2500	6200×1400×1350

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

High-speed Recycling Machine

高速塑料再生造粒机
KD-D135/110、115/90



FEATURE

this machine can be used to process clean or old broken PP/PE plastics into granules that can be reused as the raw materials. The helical gear reducer made of 20CrMnTi alloy steel is applied to the extruder and the screw and cylinder are made of 38CrMoAlA alloy steel after nitrogenization treatment, which is durable. It consists of main extruder and sub-extruder, water tank and cutting part with alloy rotary cutter. Besides it is optional to be collocated with drying fan.

特点

本机组可将经过清洗、破碎的废旧聚乙烯、聚丙烯塑料加工成颗粒子，作为再次成型加工的原料。本机组的挤出机减速器采用20CrMnTi合金钢制造的硬齿面减速器螺杆、料筒采用38CrMoAlA合金钢氮化处理，使用寿命长。本机组由主副挤出机、水桶、合金旋刀切粒机组成。也可根据用户需要配备干燥风机。

主要技术参数 Main Technical Variables:

型号	Model	KD-D135/110	KD-D115/90
螺杆直径	Diameter of screw(mm)	135	115
螺杆长径比	L/D Ratio	20:1	20:1
电机功率	Power of motor(kw)	37	30
螺杆转速	Speed of screw(r/min)	15	11
总加热功率	Total heating power(kw)	10-120	10-120
生产能力	Capacity(kg/h)	60	15
切粒机功率	Power of cutter	150-200	120-150
重量	Weight(kg)	3	2.2
安装尺寸	Dimensions	5000	3000
		6500×4000×1500	6000×3500×1500

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

KINGDOM MACHINE CO.,LTD



Electric Control Dry-Wet Grain Making Machine

电控干湿造粒机组
KD-90、120

It is used for recover-ing polyethylene and polypropylene waste film and waste thread for regranulation. The machining body is equipped with protecting cover to make operation even safer and constant temperature even more stable.
用于聚乙烯、聚丙烯废膜、废丝回收再造粒，机身加防护罩，使操作更安全，恒温更稳定。

主要技术参数 Main Technical Variables:			
型号	Model	KD-90	KD-120
主机螺杆直径	Diameter of main motor screw(mm)	90	120
副机螺杆直径	Diameter of auxiliary motor screw (mm)	90	105
主机功率	Power of main motor(kw)	11	18.5
副机功率	Power of auxiliary motor(kw)	7.5	11
切料功率	Power of material cutter(kw)	1.1	1.5
加热功率	Power of heating(kw)	13	18
产量	Output(kg/h)	60	100
机重	Weight(T)	1	1.5



Plastic Grinding Milling Granulator

塑料混炼造粒机
HQ-150、300

FEATURE:

- 1.Recycle the waste materials and leftover bits and pieces of various flexible plastic films, bags, filament, ribbons, pieces, and pipes such as PVC, PP, LDPE, HDPE, LLDPE, and put them into reproduction.
- 2.Milling,mixture and staining can be processed all in one.
- 3.Granulate at lower temperature, uneasy damage molecular structure of materials basically, and uneasy damage physical performance.

特点

- 1、对聚氯乙烯、聚丙烯、低密度聚乙烯、高密度聚乙烯、线性低密度聚乙烯等各种软质塑料膜、袋、丝、带、片、管的废料与下脚料的回收，投入再生产。
- 2、粉碎、混合、着色能一次进行。
- 3、低温造粒，基本不破坏原料分子结构，不损坏物理性能。

主要技术参数 Main Technical Variables:

型号	Model	HQ-150	HQ-300
机器筒体容量	Drum Volume	150L	300L
生产能力	Production Capacity	60-80kg/h	120-160kg/h
主机功率	Power of Main Electric Motor	18.5kw	37kw
机器外形尺寸	Overall Dimension	1500×700×1400mm	1800×900×1500mm
机器重量	Weight	1000kg	1800kg

外观和数据如有变化，恕不另行通知
Technical Parameters are subject to change without prior notice!



Tricolor Drink Straw Making Machine

三色饮料吸管机



Automatic Syphon Making Machine

全自动曲管机
KDCY-4、5、6

主要技术参数 Main Technical Variables:

型号	Model	KDCY-4	KDCY-5	KDCY-6
驱动马达	Driving Motor	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)	1.5Kw(变频可调Inverter Control)
生产能力	Processing Speed	200-300Pcs/min	200-300Pcs/min	200-300Pcs/min
内径	Innals Diameter	φ3.8mm	φ4.8mm	φ5.8mm
直管管长度	Length Of Straight Straw	165-245mm	200-260mm	200-280mm
成品弯管长度	Length of Flexible Straw	150-230mm	185-245mm	185-245mm
壁厚	Straw Wall Thickness	0.2±0.02mm	0.15±0.02mm	0.15±0.02mm
头部折弯部分距离	Top Section Length	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)
折弯部分长度	Length of flex. Part	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)
外型尺寸	Dimension (L×W×H)	1500×1800×1600mm	1500×1800×1600mm	1500×1800×1600mm
重量	Weight	1.0t	1.0t	1.0t

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Hydraulic Punching Machine

液压摇臂式裁料机
X625



Punching Machine 裁料机 X525



Plastic Grind Machine 塑料粉碎机 F-1、3

主要技术参数 Main Technical Variables:

型号	Model	X625
电机功率	Motor power	1.1kw
工作压力	Working pressure	10T
压板冲程	Clamp travel	5-75mm
工作台与压板距离	Distance between workable and clamp	65-150mm
机重	Weight	800kg
外形尺寸	Outline diameter(L×W×H)	1000×800×1300

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



主要技术参数 Main Technical Variables:

型号	产量	电机	进料口尺寸	机重	刀数	外形尺寸
Model	Output	Motor	Size of material Inlet	Weight	Quantity of tool	Outline diameter (L×W×H)
F-1	60-100kg/h	4kw	250×200	0.3T	5pcs	850×800×1300
F-3	120-200kg/h	7.5kw	400×300	0.4T	8pcs	1000×750×1400
F-5	200-280kg/h	11kw	500×350	0.6T	8pcs	1500×900×1700
F-6	250-350kg/h	15kw	650×400	0.8T	10pcs	1700×1200×1800

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

Plastic Grind Machine 粉碎机 F-5、6



KINGDOM MACHINE CO.,LTD



High-speed (Three-servo) Three-side Sealing Zipper Standing Bag-making Machine

高速(三伺服)三边封拉链站立制袋机
HDL-500、600



主要技术参数 Main Technical Variables:

型号 Model	卷材最大直径 Max. Diameter of Roll Material	制袋尺寸宽度 Bag-making Width	制袋尺寸长度 Bag-making Length	制袋能力 Bag-making Capability	总功率 Total Power	冷却水 Cooling Water	机器重量 Weight of Machine	外形尺寸 Overall Dimensions
HDL-500	φ800mm	80-500mm	30-500mm (超长用接送)	30-150action/min	32kw	5L/min	5500kg	L11505×W2800×H1885mm
HDL-600	φ800mm	80-600mm	30-500mm (超长用接送)	30-150action/min	35kw	5L/min	6000kg	L11505×W2800×H1885mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

Hem Rewinding Machine

折边收卷机 ZB-1200、1800



Flexo Plate Making Machine

柔性晒版机 KDFP-400、600、800



High Speed&Auto Slicer

高速自动切片机 QD-350、600C



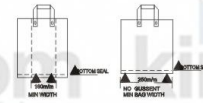
Film Crusher

薄膜废料粉碎机 KDFC-60



Soft Handle Sealing Machine

手提袋软把手烫合机
KDH-600



PERFORMANCE AND CHARACTERISTICS

KDH-600 automatic soft Loop bag-making machine is a newly improved handbag maker after we absorb much feedback from customers. This machine adopts a unique structure, abandoning rotary cylinder, using main control center of Panasonic PLC, utilizing step motor for feeding material, realizing precise transferring, combining interactive interface with all complete parameters, easier and more intuitive. And add a shape-trimming device. Mainly suitable for PE high and low pressure clothing bag, shoe bag and gift bag.

性能及特点

KDH-600 型自动软把手提环制袋机是本公司汇集众多客户使用情况之反馈而改进的新型手提袋制袋机。该机采用独特结构, 舍弃了旋转气缸, 主控中心为松下 PLC, 送料采用步进电机, 精密传送, 结合人机界面齐全设定各项参数, 更直观简便。特别增加整型装置, 主要适用于PE高低压服装袋、鞋袋、礼品袋等。

主要技术参数 Main Technical Variables:

型号 Model	KDH-600
袋宽 Bag Width	250-600mm
袋长 Bag Length	Max.700mm
袋厚 Bag Thickness	0.05-0.2mm
电源 Power	AC220V
速度 Speed	25pcs/min
机械尺寸 Machine Dimensions(L×W×H)	1300×1800×1300mm

外观和数据如有变化, 恕不另行通知
Technical Parameters are subject to change without prior notice!

Automatic PATCH Bag-making Machine

自动派奇制袋机
KDP



PERFORMANCE AND CHARACTERISTICS

KDP Semi-automatic Patch bag-making machine is newly developed by our experienced engineers according to the demand in the market. This machine is controlled by PLC, easily operated by human-machine interface. Accurate and fast feeding controlled by stepping motor, regular patch, stable pressing, even, beautiful and ordered punching. It is suitable for shoe bag, garments bag, gift bags etc.

性能及特点

KDP 型半自动派奇制袋机是我公司技术人员积累多年经验, 根据市场需求自主创新开发的新一代底封袋补片制袋机, 该机采用PLC控制, 人机界面操作, 简单易用, 步进电机送料准确, 快速, 补片整齐, 烫压牢固, 均匀美观, 冲孔整齐。产品适用于鞋袋、服装袋、礼品袋等。

主要技术参数 Main Technical Variables:

型号 Model	KDP
电源 Power supply	Ac380v 50Hz
功率 Power	3kw
制袋速度 Making bag of speed	10-20PCS/min
贴片尺寸 Patch size	80X140mm
外型尺寸 Verall dimensions	1700×1700×1400mm

外观和数据如有变化, 恕不另行通知
Technical Parameters are subject to change without prior notice!

Automatic Liquid Packing Specifications 全自动液体包装机 SJ-1000



PERFORMANCE AND CHARACTERISTICS

This machine is widely used in packing milk, soybean milk, beverage, sauce, vinegar and millet wine etc with all kinds of film. The complete packing process such as ultraviolet sterilization, bag-forming, date printing, dosing, sealing, cutting and counting can be accomplished automatically. The heat-sealing temperature is automatically controlled, machine is made of stainless steel and guarantees sanitation.

性能及特点

本机广泛用于牛奶、豆奶、各种饮料、酱油、醋、黄酒等各种液体的薄膜包装；所有包装程序，紫外线灭菌、料袋成型、日期打印，定量灌装、封合切断、计数一次性自动完成，热封温度采用自动控制，包装后产品美观牢固，整机采用不锈钢结构，确保卫生。

主要技术参数 Main Technical Variables:

型号	Model	SJ-1000
生产速度	Production Capacity	1000-2100BAGS/H
包装容量	Filling Range	100-500ML
包装尺寸(毫米)长/宽	Size of Bag(mm)L/W	30-120MM(L) / 120-160MM(W)
总功率	Total Power	1.2kw 220v/380v
外形尺寸	Overall Dimension	850×800×1800MM
整机重量	Weight	370KG

外观和数据如有变化，恕不另行通知
Technical Parameters are subject to change without prior notice!

Automatic Compound Film Liquid Paching Machine 全自动复合膜液体包装机 SJY-ZF1000



PERFORMANCE AND CHARACTERISTICS

This machine is high precision packing machine and the most advanced liquid compound packing machine in china, which is standing, three side sealing and intermittent. It can automatically complete Bag-making, filling, sealing, printing, cutting and counting. Controlled by microprocessor and automatic photocell. It is widely used to wine, vinegar, soybean milk, peanut oil, vegetable oil, mineral water and liquid chemical products.

性能及特点

本机是我厂开发制造的立式、三边封合、间歇式高精度液体包装机。制袋、充填、封合、打印批号、切断、计数等全过程自动完成，微处理器控制，光电眼自动跟踪色标，定位准确可靠，是目前国内最先进的液体复合膜包装设备。广泛用于包装各种不含气的液体物体，尤其适用酱油、酒、醋、果汁饮料、豆奶、牛奶、花生油、菜油及各种植物油、矿物油、矿泉水和液体化工产品的复合膜连续装。

主要技术参数 Main Technical Variables:

型号	Model	SJY-ZF1000
生产速度	Production Capacity	1800BAGS/H
包装容量	Filling Range	100-500mm
电源电压	Voltage	AC220V/62HZ AC380
供纸电机	Paper-offering Motor	250w/220v
热封功率	Power of Hot Sealing	300w 500w
(纵封/横封)	(Vertical sealing/Horizontal sealing)	
电机功率	Main Motor Power	370W/380V/220V
主电机		
外形尺寸	Overall Dimension	1000×800×2000mm
整机重量	Weight	400KG

外观和数据如有变化，恕不另行通知
Technical Parameters are subject to change without prior notice!

Automatic Powder Packing Machine 全自动粉剂包装机 SJ-F600



PERFORMANCE AND CHARACTERISTICS

This machine adopts measuring of screw-filling. In filling range, completing different measuring by different specification screw. Using step by step electric machine and controlled by driving Power, it can be repeatedly and accurate. Packing material: compound film.

性能及特点

采用螺杆充料的计量方式，在计量范围内，由几种不同规格的螺杆来完成不同的计量范围，采用步进电机和驱电机源控制，可获得较高的重复精度，包装材料：复合包装材料。

主要技术参数 Main Technical Variables:

型号	Model	SJ-F600
生产速度(袋/分钟)	Production Capacity	40-70BAGS/MIN
计量范围(毫升)	Filling Range	1.50ML
制成袋尺寸(毫米)长/宽	Size of Bag(mm)L/W	50-120MM(L)50-65(W)
总功率	Total Power	1000W
整机重量	Weight	180KG
外形尺寸	Overall Dimension	628(L)×751(W)×1513(H)MM

外观和数据如有变化，恕不另行通知
Technical Parameters are subject to change without prior notice!

Narrow Width Stack Type Flexographic Printing Machine 窄幅层叠式柔性版印刷机 KDL



性能及特点

承印物经传送装置进入采用上、中、下配置的印刷机组，同时墨斗辊在墨斗内转动将油墨传给网纹传墨辊，在网纹辊的左上方或右下方的刮墨刀刮去网纹辊网纹上的油墨，网纹辊上下凹下的墨穴内的油墨则传给印版滚筒，然后在印版滚筒与压印滚筒之间完成油墨转移，最后经过收纸装置出来成印刷品。

PERFORMANCE AND CHARACTERISTICS

- 1.Main motor adopts imported frequency stepless speed regulator.
- 2.Unwinding, traction and rewinding are controlled by magnetic powder arrester, clutch and tension inspector. Tension controller is automatic type.
- 3.Machine adopts ceramic velns roller, which is characterized by wearible, rust-resistant and long using life, etc. It can improve the printing efficiency.
- 4.Printing unit can be adjusted 360°, each velns roller can print independently, without effecting others when leave it alone.
- 5.Each printing unit collocated with IR dryer, the UV dryer is optional.
- 6.The ink roller can break away automatically when machine stops, and it still run in a low speed avoid the ink dry or asymmetric.
- 7.Unwinding and rewinding shaft adopt air shaft, it's convenient to change load and unload the material.
- 8.From material-feeding, printing, drying, glazing, laminating, molding, die-cutting, rewinding to waste-collecting can be done in the same machine, the machine is known for machine characteristics such as wide printing range, environmental ink, fast printing speed, convenient operation, high economic benefit and so on. It's the best choice for note, paperboard and label printing factories.

主要技术参数 Main Technical Variables:

型号	Model	KDL
适印材料	Suitable material	纸张、塑料、覆膜等层式材料的多色连续印刷 Roll material such as paper, plastic, film, etc.
可印色数	Printing colors	2-5色(colors)
印刷宽度	Printing width	320mm
印刷长度	Printing length	142-320mm
机械速度	Machine speed	70m/min
印刷速度	Printing speed	15-60m/min
套印精度	Overprint precision	± 0.1mm
放卷直径	Unwinding diameter	φ 600mm
收卷直径	Rewinding diameter	φ 500mm
复合放卷直径	Unwinding diameter of lamination	φ 210mm

外观和数据如有变化，恕不另行通知
Technical Parameters are subject to change without prior notice!

KINGDOM MACHINE CO.,LTD



Auto Roller Changer&rewinder
自动换卷收卷机



Panasonic Servo Motor,Driver
松下伺服电机,驱动器



Double Air Vent Air Ring
双风口风环



Auto Loader
自动吸料机



Mixer
混色机



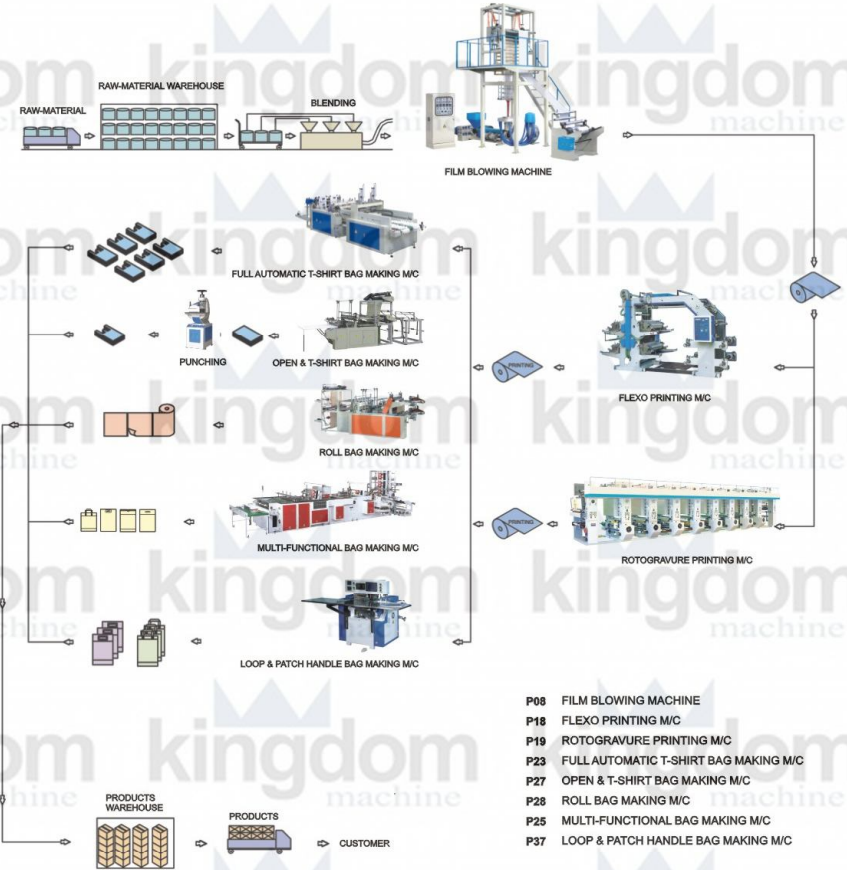
High-Speed Net Changer
快速换网器



Digital Corona Treater
数码电晕处理机



High-Strength Hard Tooth Surface Reduction Gearbox
高强度硬齿面减速箱



- P08 FILM BLOWING MACHINE
- P18 FLEXTO PRINTING M/C
- P19 ROTOGRAVURE PRINTING M/C
- P23 FULL AUTOMATIC T-SHIRT BAG MAKING M/C
- P27 OPEN & T-SHIRT BAG MAKING M/C
- P28 ROLL BAG MAKING M/C
- P25 MULTI-FUNCTIONAL BAG MAKING M/C
- P37 LOOP & PATCH HANDLE BAG MAKING M/C

